

## uvex 1 G2 planet

100% Performance. 30% recycled.\*



For the first time, we have calculated the  $CO_2$  footprint for a uvex safety shoe. This tells us how much  $CO_2$  is emitted during the production of a pair. To calculate this, we measured the emissions from the raw materials to the first use\*\*. The result is that the  $CO_2$  footprint of the uvex 1 G2 planet is 7.17 kg.

By using recycled and bio-based materials, we were able to reduce the CO<sub>2</sub> footprint by 1.36 kg or 16% compared to our regular uvex 1 G2 (art. no. 68342, CO<sub>2</sub> footprint 8.53kg).

Calculations based on Sima Pro 9.2.0.1, ecoinvent 3.6 database

#### uvex



uvex x-tended grip planet

10%

of the TPU outsole made from recycled PU surplus Comfortable climatic insole

100%

recycled polyester and PU foam

uvex x-dry knit planet

100%

recycled PET bottles in the upper

Distance mesh lining

18%

of the lining is made of bamboo, 52% made of recycled polyester uvex i-PUREnrj planet

**20%** 

of the midsole made of granulate from recycled PU residues













#### uvex i-PUREnrj technology

Shock-absorbing. Stabilising. Energy-returning.

- Outstanding shock absorption and energy return
- Foamed heel basket provides excellent stability and reduces the risk of injury



# Science. Not Fiction.

uvex 1G2

## uvex x-dry knit Technology

100% performance. 100% wearer comfort. 100% dry feet. The unique uvex x-dry knit technology offers unparalleled levels of comfort by keeping feet dry and comfortable throughout an entire day thanks to the intelligent combination of outstanding breathability and water-repelling characteristics. Independent tests at PFI Pirmasens Test and Research Institute have proven the unique performance of the uvex x-dry knit technology.

### uvex x-tended grip Technology

100% performance. Greater safety and stability. Longer life. The uvex x-tended grip technology, based on the latest generation TPU outsole, guarantees even greater slip resistance across the whole outsole surface including when worn on smooth or wet surfaces. It also delivers even more abrasion resistance when compared to the standard, making them particularly durable. As a result the wearer experiences greater safety, stability, less wear and consequently lower costs thanks to a longer service life.

The coloured sections in the heel (strike) and toe area (push off), provide additional grip.

Water vapour permeability\*\*

40x

more breathable than the minimum requirement of EN ISO 20345

Water vapour coefficient

17x

more breathability and absorption in the material than the minimum requirement of EN ISO 20345

Abrasion resistance with uvex x-tended grip

66%

more abrasion resistance than required by the standard

Improved abrasion resistance in high wear zones (the heel and toe)

33%

more abrasion resistance compared to the standard = product durability and longevity

Water penetration

100%

more water resistant than the minimum requirement of EN ISO 20345

Water absorption

10x

more than the minimum requirement of EN ISO 20345

## Optimised slip resistance for increased safety

The TPU and rubber modified coloured sections are typically exposed to greater wear and tear which is why they have been engineered to deliver higher levels of abrasion and slip resistance. The overall TPU sole has been produced to ensure the tread stays sharp edged for longer and is even more slip resistant, helping to improve safety and stability.



Abrasion optimised



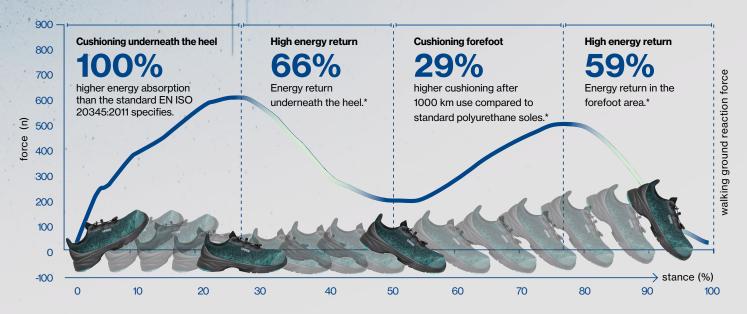
Slip resistance optimised ++ TPU material and rubber modifier

Slip resistance optimised TPU material

Slip resistance optimised ++ TPU material and rubber modifier

# uvex i-PUREnrj Technology Cushioning. Stability. Energy Return.





<sup>\*</sup> Marked mentioned results reported in: Nr. L190714889 CTC Lyon, 22.08.2019 \*\* Breathability



2010

uvex restricted substances list includes over 167 harmful substances 2011

Installation of photovoltaic system for power generation

2013

First projects to reduce waste: Mould change reduces PU waste

uvex 1 as the first safety shoe with ecolabel certification 2014

Start of use of water-based release agents

#### 2017

Certified environmental management system in accordance with ISO 14001

- Continuous improvement of environmental performance
- Reduction of environmental impact
- Sustainable economic activity

2011

2013

2014

2017





#### 2019

2018

Purchase of green electricity for production

Exclusive use of water-based release agents

Purchase of green gas for production

Less waste generated by switching raw material deliveries to tankers instead of using IBCs 2020

Use of recycled components in uvex safety shoes

2021

First shoe made from recycled materials

85% of all uvex shoes have at least one recycled component

2022

midsole

Addition of PU

granulate from

production surplus

in uvex i-PUREnri

Calculation of the CO<sub>2</sub> footprint, investment in software

Projects

Projects to further reduce waste

Sustainable shoe collection

Circular shoe concept

9 · · · · 2020 · · · · 2021 · · · · · 2022 · · · · · PROJECTS





#### uvex

## Made in uvex

Made in Italy

# uvex competence center for safety footwear in Ceva (CN), Italy

The production in Italy, which is one of the most modern production facilities for safety footwear in Europe, ensures efficient, resource-saving production and short distances from manufacturer to user.

#### Sustainability

- Uses 100% green energy and green gas
- Uses environmentally friendly solar energy (photovoltaic system installed since 2011)
- PUR waste management for recycling and saving polyurethane waste
- Uses water-based release agents (numerous approvals in the automotive and supplier industries)

#### Certifications

- ISO 9001-certified quality management system (since 2003)
- ISO 14001-certified environmental management system (since 2017, first certificate in the uvex safety group)
- ISO 45001-certified occupational health and safety management system (since 2020, replacement for OHSAS 18001 certification)

#### Expertise at uvex headquarters in Fürth, Germany

- Product design and development
- Biomechanics
- · Model building and prototyping
- · Quality and international manufacturing support
- Supply chain management
- · Commercial processing
- Process engineering
- · Training, product management and marketing

